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## Utilization of Fish Skins for Leather Production: An Innovative Approach for Waste Valorization

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Pish skin, an often discarded byproduct of the seafood industry, holds potential as an alternative raw material for leather production. This study explores the processes of converting fish skin (particularly from Tilapia, Salmon, and Rohu) into durable, aesthetic leather using eco-friendly tanning techniques. Emphasis is placed on preservation, tanning, finishing, and final product quality assessment. The findings highlight fish leather's suitability for fashion, upholstery, and accessories, promoting circular economy practices in the fishery sector.

#### Introduction

Fish leather is derived from the skins of species such as Tilapia, Salmon, Carp, and Catfish. Compared to bovine leather, fish leather is thinner but highly durable due to its cross-fiber structure. It is gaining attention in sustainable fashion and eco-textiles. This research aims to standardize processing methods and evaluate the market potential of fish leather.

## **Species Commonly Used**

Fish Species	Scientific Name	Key Features
Tilapia	Oreochromis niloticus	Widely available, strong fiber
Salmon	Salmo salar	Smooth, elegant texture
Rohu	Labeo rohita	Abundant in India, good skin yield

#### **Collection and Pre-treatment**

Source: Fish processing units and fillet industries

**Initial Treatment:** 

- Washing to remove flesh and fats
- Preservation with salt or borax (up to 1 week)

Degreasing: Removal of oils using mild detergents or solvents

## **Tanning Process**

Step-by-Step Method:

- 1. Soaking Rehydrating dried skin (6–8 hrs)
- 2. Liming Using calcium hydroxide to remove scales (12–16 hrs)
- 3. Fleshing Scraping off residual tissues manually or using machines
- 4. Deliming and Bating Neutralizing lime with ammonium salts and enzymes
- 5. Pickling Using acid and salt to prepare for tanning
- 6. Tanning Vegetable (wattle bark) or chrome tanning
- 7. Neutralization & Dyeing Adjusting pH and applying dyes
- 8. Fatliquoring Lubrication for flexibility
- 9. Drying and Finishing Stretching, drying, buffing, polishing

AGRI MAGAZINE ISSN: 3048-8656 Page 428

**Properties of Fish Leather** 

Property	Value/Remarks	
Tensile Strength	4.5–6.0 MPa (depending on species)	
Thickness	0.6–1.2 mm	
Appearance	Scaled pattern, natural shine	
Tearing Resistance	High due to cross-fiber arrangement	
Flexibility	Very good after proper fatliquoring	

## **Applications**

Fashion Industry: Bags, wallets, shoes, belts, watch straps

Interior Decor: Upholstery, cushion covers Crafts: Jewelry, bookmarks, book covers

Sustainable Alternatives: For consumers avoiding bovine leather

## **Advantages**

- Eco-friendly and biodegradable
- Valorization of fish waste
- Unique scale texture
- High strength despite thinness
- Additional income source

#### **Limitations & Challenges**

- Odor control during processing
- Requires skill in tanning
- Limited consumer awareness
- Not suitable for large items
- Competition from synthetic leather

#### **Environmental Significance**

Utilizing fish leather reduces fish processing waste and promotes a circular economy. It also decreases environmental pollution from fish skin disposal and supports eco-friendly alternatives in the leather industry.

#### **Conclusion**

Fish leather is a promising alternative to traditional leather, offering durability, beauty, and sustainability. With proper processing and promotion, it can empower coastal communities and contribute to a greener leather industry.

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AGRI MAGAZINE ISSN: 3048-8656 Page 429