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## Post-Harvest Management of Seasonal Fruits in India

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Post-harvest management of seasonal fruits in India is crucial to reduce post-harvest losses, enhance fruit quality, and ensure the produce reaches the market in good condition. India, with its diverse climatic zones, grows a wide variety of fruits, many of which are seasonal. Fruits such as mangoes, guavas, papayas, bananas, and citrus are grown across the country, and their post-harvest handling involves several practices to prevent spoilage, maintain freshness, and improve shelf life.

Here's an overview of post-harvest management practices for seasonal fruits in India:

### 1. Harvesting

Proper harvesting techniques are critical to minimize damage and ensure better quality during storage and transport.

- **Timing of Harvest:** Fruits should be harvested at the correct stage of maturity. Harvesting too early or too late can affect taste, texture, and storage life. For example, mangoes are best harvested when they are mature but not fully ripe, while guavas should be harvested when they are firm but just turning ripe.
- **Careful Handling:** Minimize mechanical injury during harvesting. Damaged fruits are more prone to diseases, reduce shelf life, and have a lower market value.

### 2. Pre-cooling and Cooling Techniques

Post-harvest cooling is crucial for maintaining the freshness and extending the shelf life of seasonal fruits.

- **Pre-cooling:** Removing field heat immediately after harvest is important to slow down the ripening process. Methods like **hydrocooling** (cooling with water), **forced air cooling**, and **room cooling** can be employed. For example, in mangoes, rapid cooling helps to slow down their respiration rate and delays the onset of ripening.
- **Cold Storage:** Refrigerated storage at temperatures of 10°C to 15°C (depending on the fruit type) is essential for maintaining quality. For fruits like apples, citrus, and grapes, controlled atmosphere storage with regulated temperature, humidity, and oxygen levels is commonly used.

### 3. Washing and Sorting

Washing and sorting are essential to remove dirt, pesticides, and other contaminants, as well as to classify fruits based on quality.

- **Washing:** After harvesting, fruits like mangoes and citrus are washed to remove dirt, pesticides, and any residue of plant protection chemicals. This also helps in reducing microbial load.
- **Sorting and Grading:** Fruits are sorted based on size, color, and quality. Overripe or damaged fruits are separated to avoid contamination of healthy ones. This practice ensures that only the best quality produce reaches the market. For example, in mangoes, grading by size and color ensures uniform ripening and higher quality in the market.

#### 4. Packaging

Proper packaging ensures that fruits remain undamaged during transportation and have a longer shelf life.

- **Packaging Materials:** Fruits are usually packed in crates, cartons, or trays that provide protection from physical damage. **Ventilated packaging** such as perforated plastic films or corrugated boxes allows for airflow, preventing condensation and reducing the chances of fungal growth.
- **Specialized Packaging for Fragile Fruits:** For soft and perishable fruits like papayas, guavas, or peaches, protective packaging such as foam netting, bubble wrap, or egg cartons is used to minimize bruising and mechanical damage.
- **Modified Atmosphere Packaging (MAP):** In some cases, for fruits like bananas and apples, MAP can be used to reduce oxygen and increase carbon dioxide around the fruit, slowing down respiration and delaying ripening.

#### 5. Ethylene Management

Many seasonal fruits are climacteric (they continue to ripen after harvest). Ethylene is a hormone that promotes ripening, so its management is crucial to prevent premature ripening and spoilage.

- **Ethylene Control:** For fruits like mangoes, bananas, and tomatoes, managing ethylene levels can prevent over-ripening. This can be achieved by using ethylene absorbers or controlled atmosphere storage where the concentration of ethylene is minimized.
- **Ethylene Exposure for Ripening:** Conversely, some fruits like bananas are exposed to ethylene gas in ripening chambers to promote uniform ripening. The process is carefully monitored for temperature, humidity, and gas levels to avoid over-ripening.

#### 6. Storage Conditions

Proper storage is key to minimizing post-harvest losses, particularly for seasonal fruits with a short shelf life.

- **Cold Storage:** Fruits such as apples, citrus, pomegranates, and grapes require cool storage conditions to maintain freshness. Storage temperature and relative humidity (RH) play an essential role in controlling fruit respiration, water loss, and decay. For example, apples and pears require low temperatures (around 0°C), while tropical fruits like mangoes are stored at slightly higher temperatures (10-15°C).
- **Humidity Control:** High humidity levels (90–95%) are important to prevent dehydration and shriveling of fruits. This is particularly true for fruits like guavas, papayas, and citrus.

#### 7. Ripening Chambers

Certain fruits like bananas, mangoes, and avocados are harvested unripe and need to be ripened post-harvest. Ripening chambers control temperature, humidity, and ethylene gas exposure to ensure uniform and controlled ripening.

- **Mango Ripening:** Mangoes are harvested green and ripened under controlled conditions where temperature (20-25°C), humidity (85-90%), and ethylene gas are managed.
- **Banana Ripening:** Bananas are often harvested green and ripened in ripening chambers where ethylene is carefully administered to ensure that the fruit ripens uniformly without becoming overripe.

#### 8. Preservation Methods (Processing)

In addition to fresh fruit handling, post-harvest management for seasonal fruits often includes processing to extend shelf life.

- **Canning:** Some fruits like mangoes (for pulp), guavas, and pineapples are canned for preservation. Canning involves sterilizing the fruit in airtight containers, which preserves its quality for months or even years.
- **Drying:** Drying, including sun drying and mechanical drying (like hot air drying), is used to preserve fruits such as mangoes, papayas, and apricots. Dried fruits have a much longer shelf life and can be exported or stored for later consumption.

- **Juicing and Pureeing:** Fruits like mangoes, oranges, and apples are often processed into juices or purees, which are then packaged for the consumer market.

## 9. Transportation

Proper transportation methods are crucial to ensure that fruits reach the market in good condition. This involves temperature-controlled transport, proper packaging to avoid physical damage, and quick transit times.

- **Refrigerated Trucks:** For fruits like apples, citrus, and pomegranates, refrigerated trucks (also known as reefer trucks) are used to maintain the required low temperatures during transit.
- **Quick Transport:** Reducing the time between harvest and market is essential for highly perishable fruits like mangoes, guavas, and bananas. Minimizing transit times ensures better quality and less spoilage.

## 10. Quality Control and Monitoring

Quality control measures are taken throughout the entire post-harvest process, including during sorting, grading, packaging, and storage. This ensures that only the best quality fruits reach the consumer.

- **Inspection:** Periodic checks are conducted for ripeness, maturity, and the presence of any diseases, pests, or physical damage.
- **Lab Testing:** For fruits that are prone to pest infestations or diseases (e.g., mangoes or guavas), lab testing may be done for pesticide residues or fungal infections before the fruit is sold in the market.

## Challenges in Post-Harvest Management of Seasonal Fruits in India

1. **High Post-Harvest Losses:** Despite advances in post-harvest technologies, a significant percentage of fruits are lost due to improper handling, lack of proper storage infrastructure, and transport inefficiencies. It is estimated that around 20-30% of seasonal fruits in India are lost post-harvest.
2. **Lack of Cold Chain Infrastructure:** India lacks sufficient cold storage facilities, especially in rural areas, leading to a greater chance of spoilage and wastage.
3. **Market Access and Logistics:** Poor road infrastructure, inadequate transport facilities, and delays in reaching markets result in high losses for perishable fruits.
4. **Cost of Post-Harvest Techniques:** Advanced post-harvest technologies like controlled atmosphere storage, ripening chambers, and cold storage are often expensive, making them inaccessible to small farmers.

## Conclusion

Post-harvest management of seasonal fruits in India requires a multi-faceted approach to ensure the produce is handled efficiently, preserved for longer periods, and delivered to consumers in good condition. This includes practices such as proper harvesting, pre-cooling, cooling, sorting, grading, packaging, ripening, storage, and transportation. By adopting improved technologies, managing ethylene levels, and enhancing infrastructure, India can significantly reduce post-harvest losses, improve the quality of seasonal fruits, and expand its export potential.